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(54) Injection molded plastic article with integral weatherable pigmented film surface.

(57) Molded articles having contoured, decorative outer surfaces are disclosed. The articles comprise a molded polymer substrate and a decorative sheet material adhered to one side of the substrate. The decorative sheet material comprises a substantially molecularly unoriented cast polymer film formed from a weatherable polymer. The articles are particularly suited for use as automobile body panels and the like. Also disclosed is a method for making such articles, and a method for making sets of such articles for assembly into automobile bodies and the like.

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# EUROPEAN SEARCH REPORT

Application Number

EP 87 30 9198

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	DE-A-3 441 906 (BECK) * Page 2, lines 1-6, 27-29; page 3, lines 23-25; page 4, lines 12-14; claim 3 *	1, 5-7, 10, 11, 13	B 29 C 45/16 B 44 C 5/04 B 32 B 27/00
A	FR-A-2 085 615 (MANUFACTURAS J. JOVER) * Claim; figure 1 *	1, 10, 13	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 29 C B 44 C
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 14-03-1989	Examiner VAN THIELEN J.B.
<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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